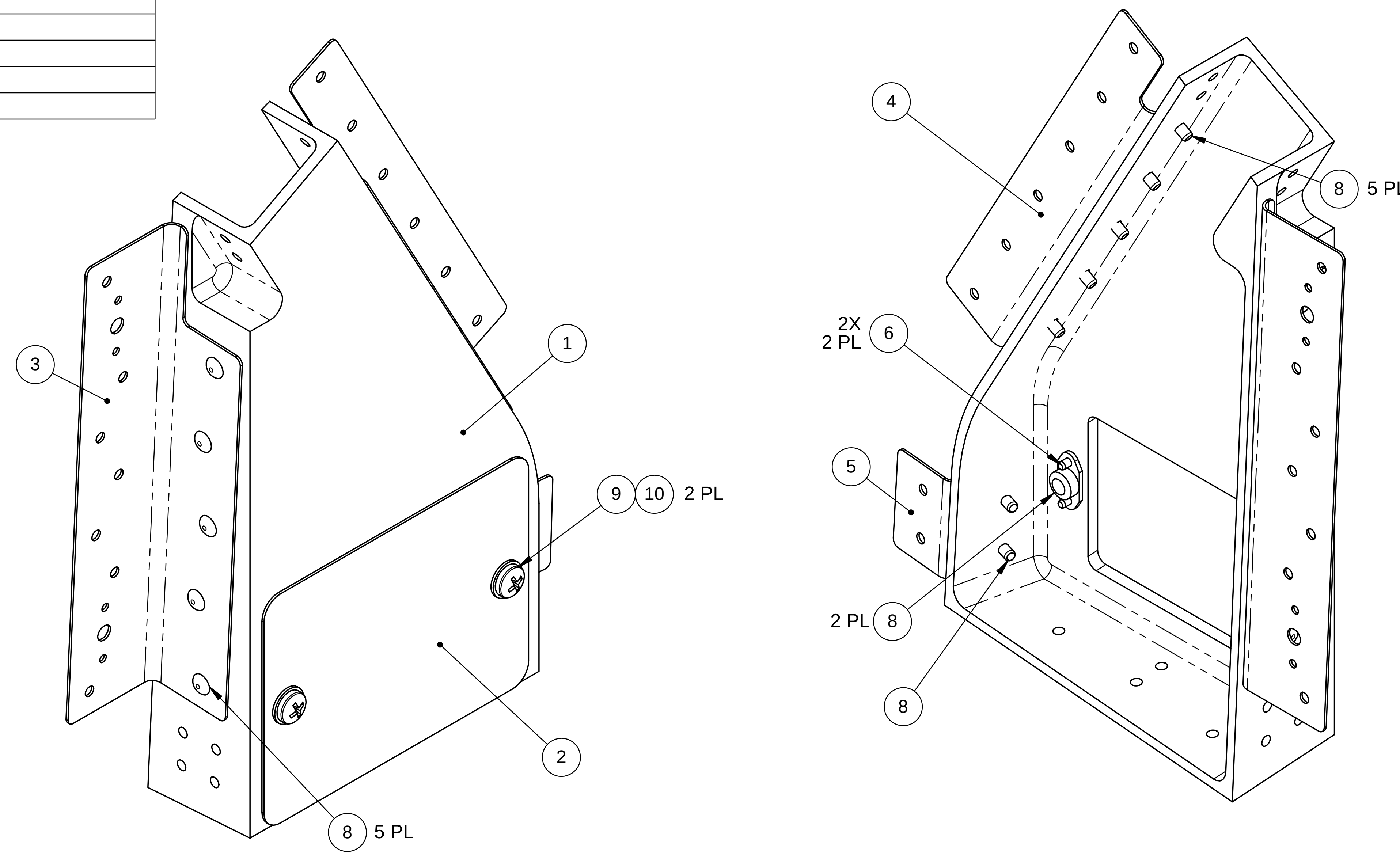
ITEM	QTY -041	P/N	DESCRIPTION
	X	**D4501-041**	**UPPER DOOR CORNER ASSY**
1	1	D4501-1	LOWER CORNER, UPPER DOOR
2	1	D4501-3	ACCESS PLATE
3	1	D4570-1	BRACKET
4	1	D4570-7	BRACKET
5	1	D4570-9	BRACKET
6	4	MS20426AD3-5	RIVET, CSK
8	12	MS20470AD4-5	RIVET, PAN HEAD
8	2	MS21069L3	NUTPLATE
9	2	MS27039-1-06	SCREW
10	2	NAS1149D0332J	WASHER

PRELIMINARY B1
12.06.26 (AJS)

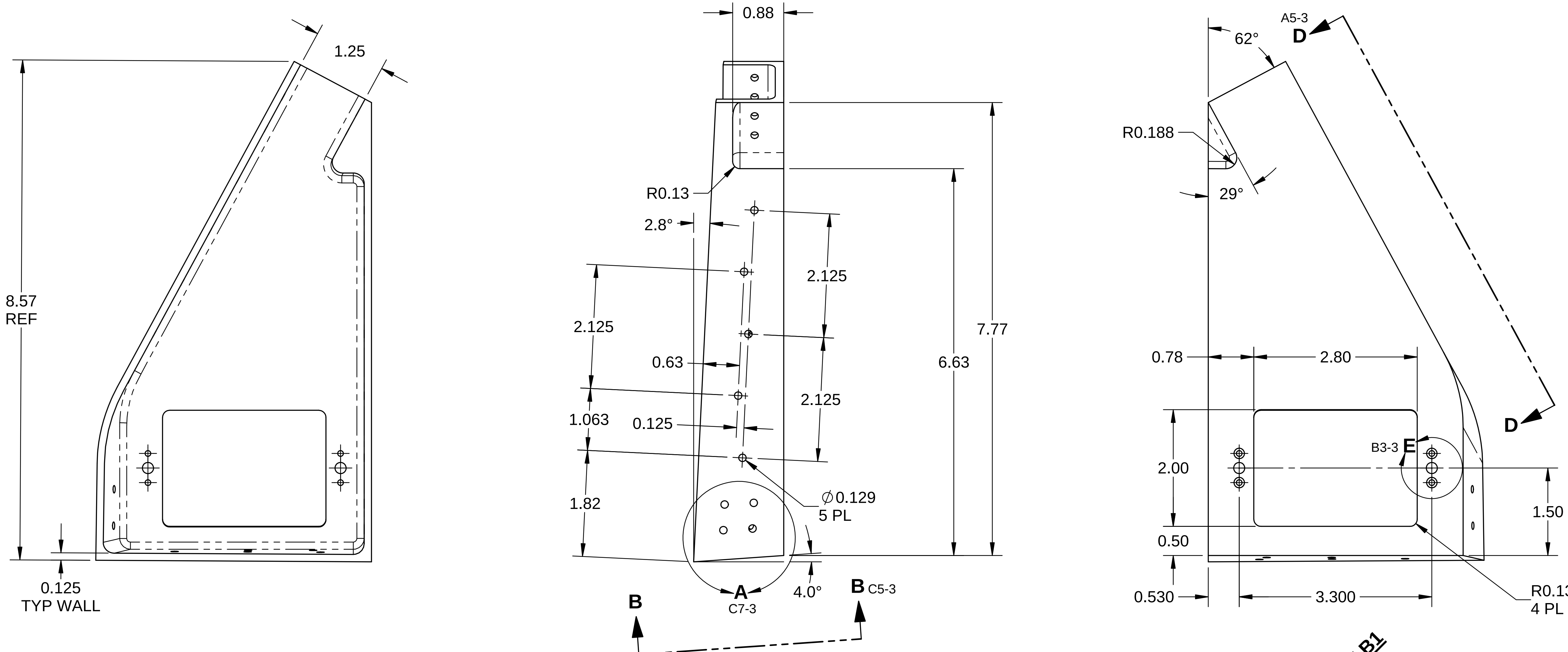


D4501-041 UPPER DOOR CORNER ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 0.74 lbs

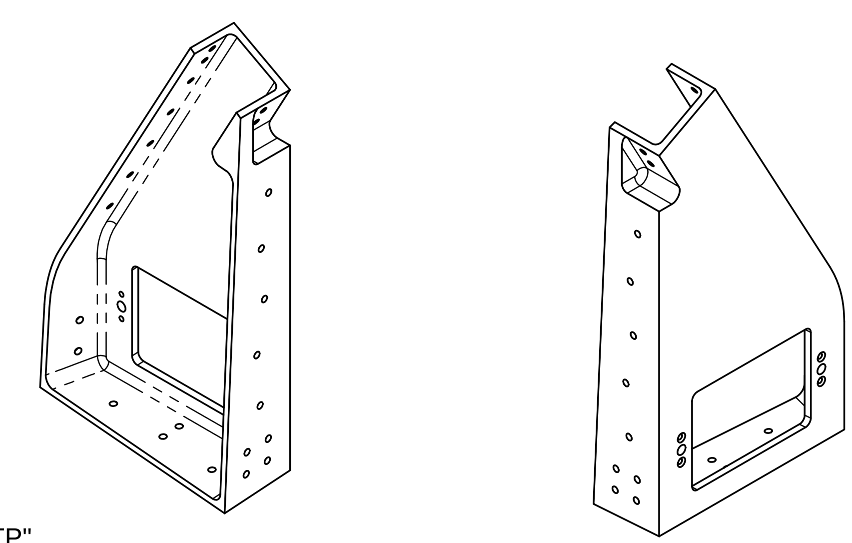
REV.	DESCRIPTION	BY	DATE
PB1	PRELIMINARY: COMPLETE REDESIGN	AJS	12.06.26
A	NEW ISSUE	AJS	12.03.05

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4501 — REV. PB1 — SHEET 1 OF 4
MFG. APPR.		
APPROVED		TITLE UPPER DOOR CORNER ASSY — SCALE NTS
DE APPR.		
DATE	12.06.26	



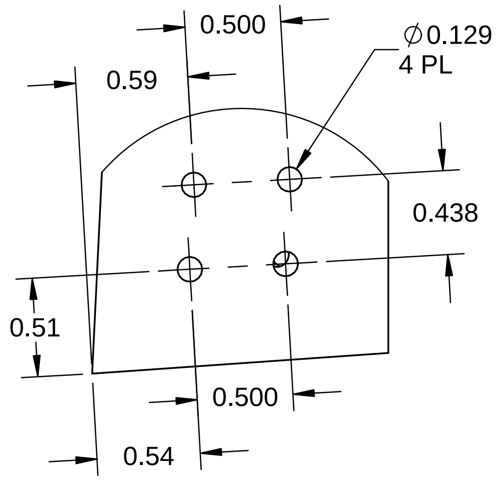
D4501-1 LOWER CORNER, UPPER DOOR

PRELIMINARY B1
12.06.26 (AJS)

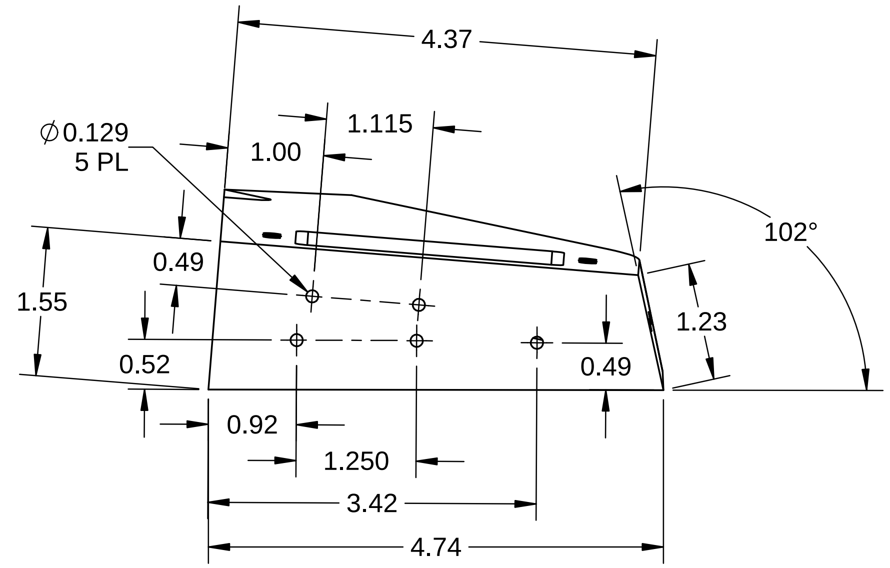


NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.62 lbs
8) ALL NON-DIMENSIONED FEATURES DEFINED PER CAD FILE "D4501-1-REV-PB1.STP"
9) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART
(NOT NECESSARY TO FACE MATERIAL).

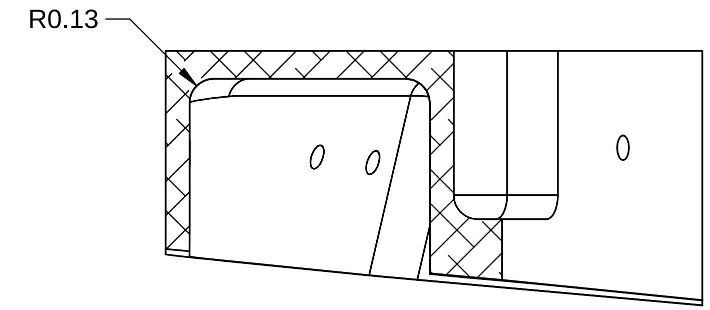
DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4501 — REV. PB1 — SHEET 2 OF 4
MFG. APPR.		
APPROVED		TITLE: UPPER DOOR CORNER ASSY — SCALE NTS
DE APPR.		
DATE	12.06.26	



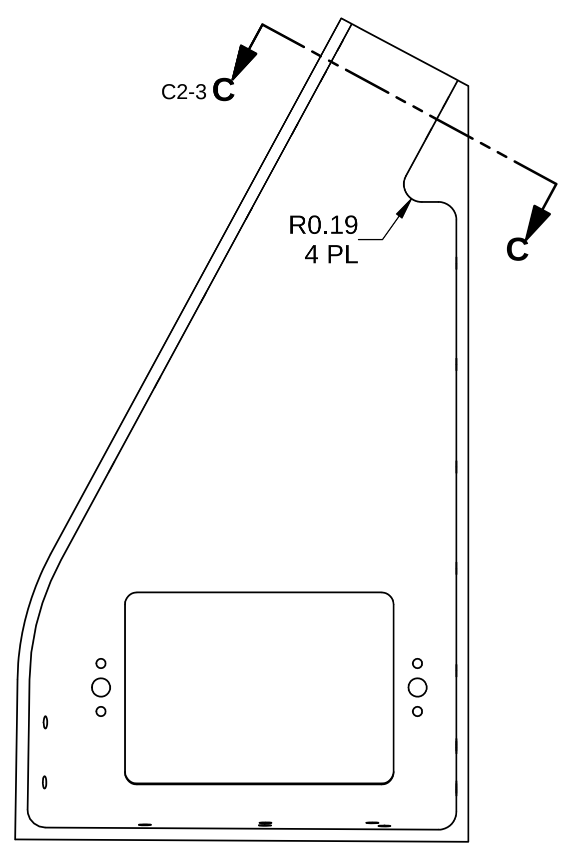
VIEW A B5-2
SCALE 2X



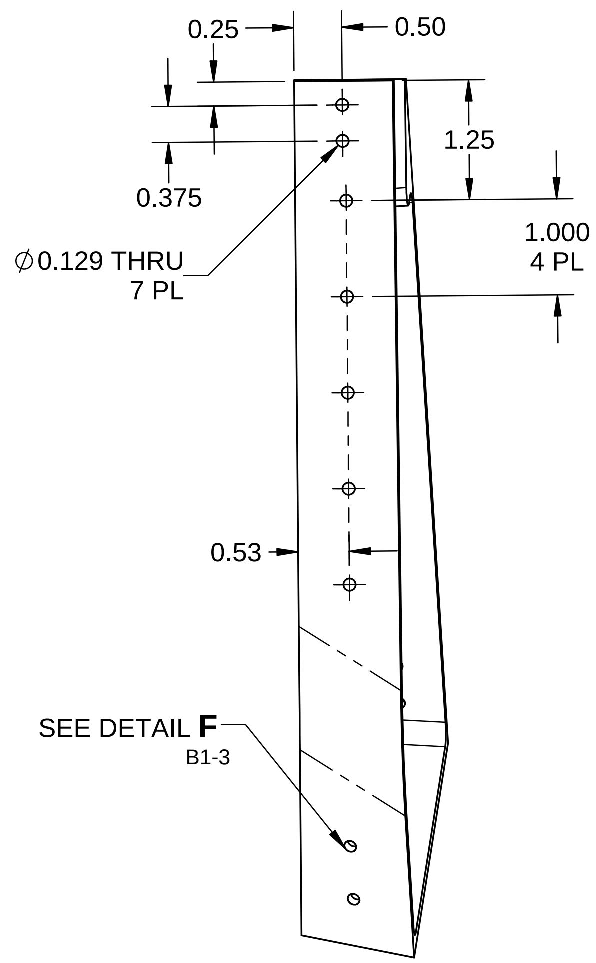
VIEW B-B B5-2



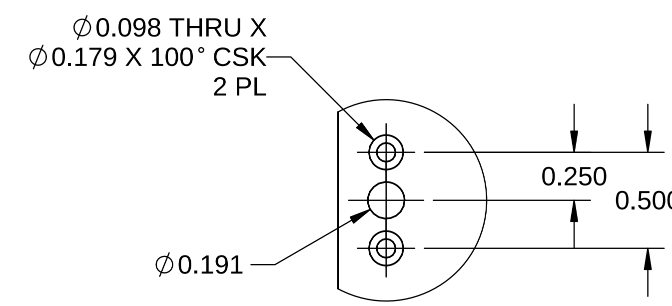
SECTION C-C B7-3
SCALE 2X
SCALE 1 : 1



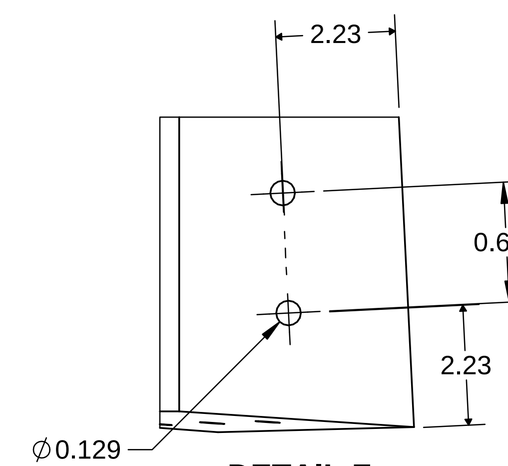
SUPPLEMENTAL VIEW
PLANAR TO POCKET



VIEW D-D D2-2



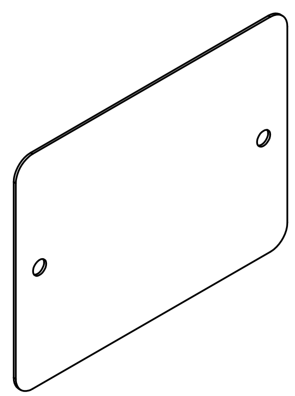
DETAIL E C2-2
SCALE 2X

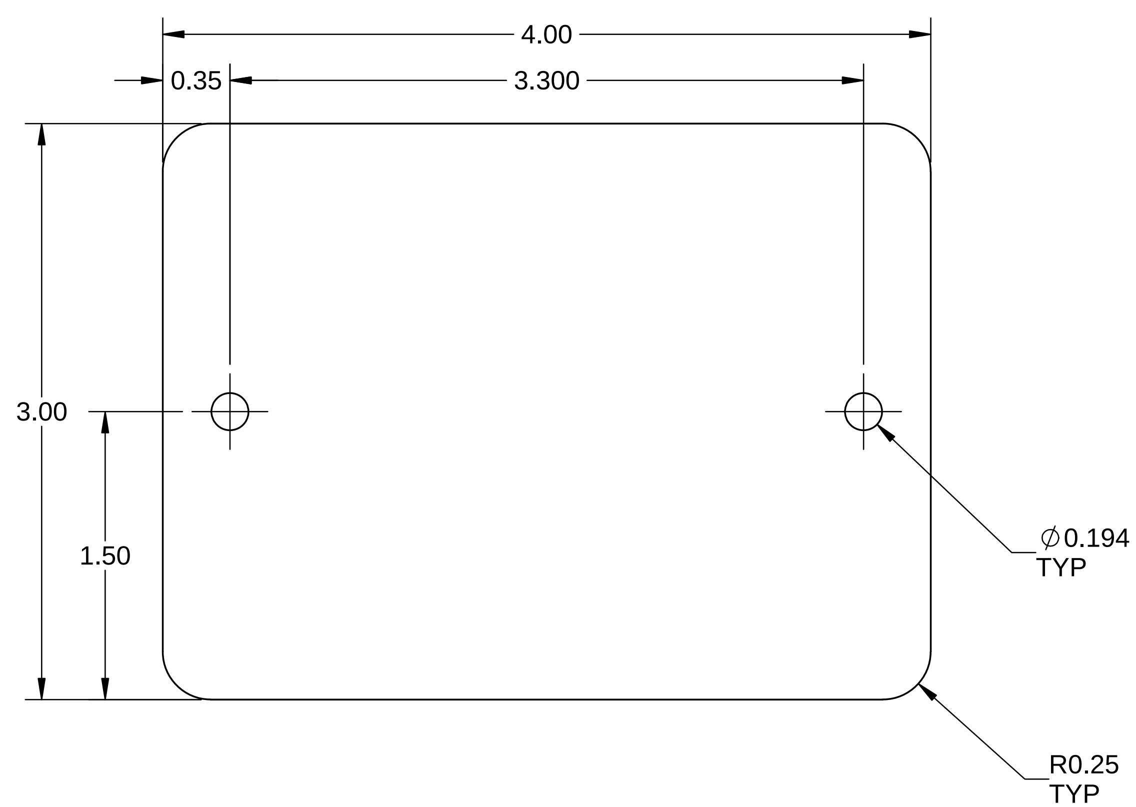


DETAIL F A6-3
SCALE 2X

PRELIMINARY B1
12.06.26 (AJS)

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D4501 — REV. PB1 — SHEET 3 OF 4
MFG. APPR.		
APPROVED		TITLE: UPPER DOOR CORNER ASSY — SCALE NTS
DE APPR.		
DATE	12.06.26	





PRELIMINARY B1
12.06.26 (AJS)

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.04 lbs

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4501 — REV. PB1 — SHEET 4 OF 4
MFG. APPR.		
APPROVED		TITLE UPPER DOOR CORNER ASSY — SCALE NTS
DE APPR.		
DATE	12.06.26	